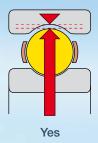
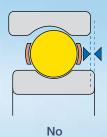


# Clearances

The standardisation of the internal clearance of the bearings only concerns the radial clearance.

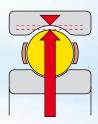
### ISO 5753 standard.

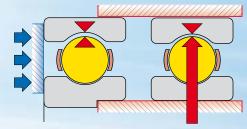




This radial clearance is necessary to take into account:

• Deformations of the bearing rings when fitted due to interference

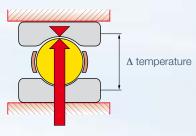




Initial radial clearance

Residual radial clearance after fitting

• Differences in the expansion of the inner and outer rings due to differences in temperature, when operating.



Radial operating clearance

## Clearances used for machine-tool / high precision

C9 reduced clearance less than C0

C0 reduced clearance less than C1

C1 reduced clearance less than C2

### ISO 5753 standard

C2 reduced clearance

CN normal clearance

C3 increased clearance

C4 increased clearance greater than C3

C5 increased clearance greater than C4

#### Special clearances (NTN)

CS special clearance

CM special clearance (specially for electric motors)